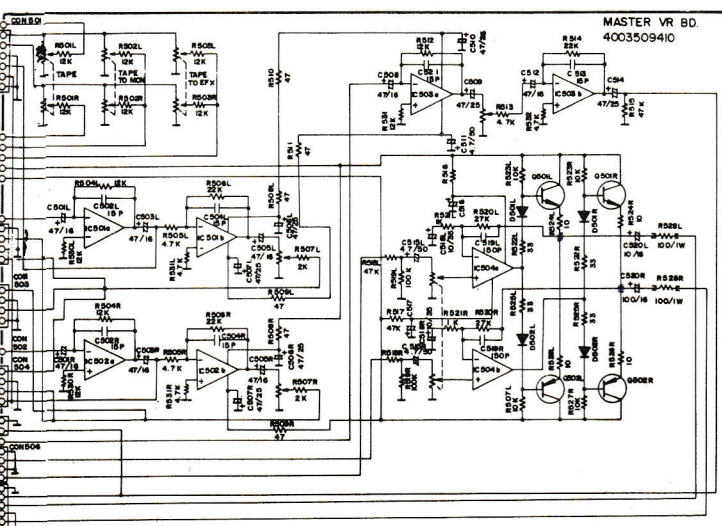


# m (MIXER Section)



## SERVICE INFORMATION

1. RESISTANCE VALUES ARE INDICATED IN OHMS UNLESS OTHERWISE SPECIFIED.  
(K=1,000; M=1,000,000)
2. CAPACITANCE VALUES ARE SHOWN IN MICROFARADS UNLESS OTHERWISE NOTED.  
(P=PICO - MICROFARADS)
3. ALL VOLTAGES ARE REFERRED TO GROUND UNDER THE FOLLOWING CONDITIONS.  
DC: NO SIGNAL EXCEPT WHERE INDICATED.  
AC: RMS
4. PRECAUTION —  
A) ALL COMPONENTS MARKED MUST BE REPLACED ONLY WITH ORIGINAL TYPE SPECIFIED BY THE MANUFACTURER, HELLER CORPORATION AND INSTALLED AS THE ORIGINAL SPACERS AND POSITIONED AWAY FROM ADJACENT COMPONENTS WHERE APPLICABLE.  
B) ALL SOLDERING MUST BE DONE IN A PROFESSIONAL MANNER USING SOLDER WHITE RESIN CORE ON C) ALL COVERS, SHIELD AND INSULATING SPACERS MUST BE REPLACED BEFORE RETURNING APPLIANCE TO CUSTOMER.  
D) A DAMAGE POWER SUPPLY CORD MUST BE REPLACED BEFORE RETURNING TO CUSTOMER.  
E) DIELECTRIC TEST CONSISTING OF 50V AC 60Hz IS TO BE APPLIED BETWEEN BOTH BLADES OF THE POWER SUPPLY CORD ATTACHMENT PLUS THE EXPOSED CONDUCTIVE SURFACE OF THE APPLIANCE FOR A PERIOD OF NOT LESS THAN ONE SECOND BEFORE RETURNING APPLIANCE TO CUSTOMER.  
F) THE -S-W-V- MARKED RESISTORS ARE MOUNTED THE P.C.B. ON SLEEVES.

NOTE: NVM 4058: IC104a, 104b, 104c, 204a, 204b, 204c, 304a, 304b, 304c, 404a, 404b, 404c, 504a, 504b, 504c, 604a, 604b, 604c, 704a, 704b, 704c

M5233P: IC 805  
M5018P: IC 806  
6452 NM: IC 807

IN 4148: DI101, 102, 501A, 501B, 501C, 601

KTC 200: 800L, 800R  
KTA 200: 800L, 800R

